

Synthesis of Unsymmetrical Triarylamines for Photonic Applications via One-Pot Palladium-Catalyzed Aminations

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Syntheses of unsymmetrically substituted triarylamines have been achieved by a one-pot procedure using C–N bond-forming reactions, where two aryl bromides are sequentially added to an arylamine in the presence of a palladium catalyst. This methodology has been utilized to synthesize a number of substituted analogs of 4,4'-bis(*m*-tolylphenylamino)-biphenyl, which may be useful as the hole transport component of vapor-deposited organic light-emitting diodes. The variations in the substitution are anticipated to lead to a variety of band gaps, band offsets, and glass transition temperatures in this class of materials.

Introduction

Organic materials for information transfer using photonic and electronic technology have been of intense interest due to the commercial and technological implications.¹ Triarylamine derivatives have attracted considerable attention as components of these materials. It has been recognized that triarylamine-derived second-order nonlinear optical (NLO) chromophores and other dyes are more stable, both thermally and photochemically, in comparison to their alkyl counterparts.² We have recently demonstrated that organic chromophores with very high nonlinearities can be synthesized using triarylamine-based chromophores.³ In addition, triarylamine derivatives, such as 4,4'-bis(*m*-tolylphenylamino)biphenyl (TPD) and 1,1-bis(4-(di-*p*-tolylamino)phenyl)cyclohexane (TAPC), also serve as hole transport materials for applications in xerography⁴ and in vapor-deposited organic light-emitting diodes (OLEDs).⁵ Copper-catalyzed Ullmann type reactions have been used extensively to synthesize triarylamine compounds.⁶ However, the harsh conditions and inconsistent yields of these reactions have severely limited chemists from

synthesizing highly functionalized molecules using this methodology. Recently, there has been significant progress in the development of aromatic amination reactions utilizing milder conditions. Following Migita's seminal work on palladium-catalyzed C–N bond-forming reactions of aryl bromides and aminostannanes, modified conditions have been developed to effect a mild and efficient route for synthesis of arylamines.⁷ In this paper, we describe a high-yielding one-pot synthetic procedure to obtain unsymmetrically substituted triarylamines using the palladium-catalyzed amination reaction. The utility of this strategy has also been demonstrated by the synthesis of several analogs of TPD.

Results and Discussion

In view of our continuing interest in the synthesis of stable, soluble, and functionalized chromophores for second-order nonlinear optical materials, we synthesized 4,4'-dibutyltriphenylamine (**3**) in 84% yield from aniline (**1**) and two equivalents of 1-bromo-4-butylbenzene (**2**) in one pot using the palladium-catalyzed amination reaction as shown in Scheme 1. The reaction was carried out in toluene at 90 °C using 2.0 mol % of tris(dibenzylideneacetone)dipalladium (Pd₂(dba)₃), 3.0 mol % of 1,1'-bis(diphenylphosphino)ferrocene (DPPF), and 2.5 equiv of sodium *tert*-butoxide.

While monitoring the above reaction for completion by TLC, we noticed that the triarylamine product appeared only after the completion of the formation of the diarylamine. This led us to consider the possibility of synthesizing unsymmetrical triarylamines in one pot by the sequential addition of two different aryl bromides. Accordingly, when aniline (**1**) was treated with 1 equiv of aryl bromide **4** in the presence of 0.6 mol %

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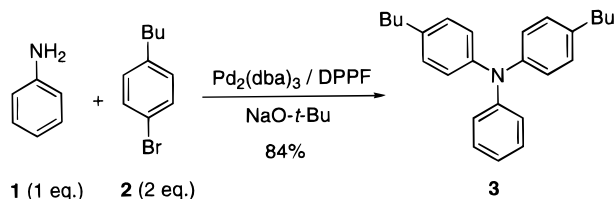
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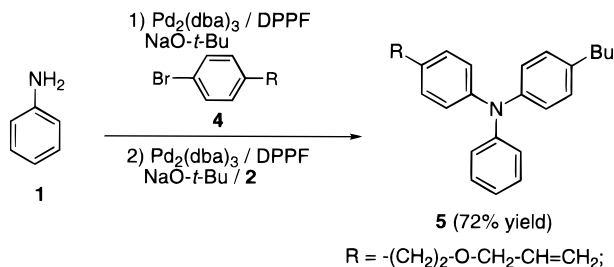
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Scheme 1



Scheme 2



of $\text{Pd}_2(\text{dba})_3$ and 0.9 mol % of DPPF, the starting materials disappeared after a few hours. At this juncture, the second aryl bromide **2** and sodium *tert*-butoxide were added along with additional catalyst mixture (1.2 mol % of $\text{Pd}_2(\text{dba})_3$ and 1.8 mol % of DPPF). After 18 h, purification of the reaction mixture afforded the unsymmetrical triarylamine **5** in 72% yield (Scheme 2). When compound **5** was synthesized in a stepwise manner from **1**, **4**, and **2**, the overall yield of the reaction over two steps was 61%.

We are also interested in triarylamines as components of vapor-deposited LEDs.⁵ In particular, we are interested in investigating the effects of electron-withdrawing and electron-donating groups on the terminal aromatic ring of the TPD-like structures. Here we report that our one-pot synthesis of unsymmetrical triarylamines provides a facile access to a series of TPD analogs, which may provide us with a structure–property relationship model for this class of organic materials.

Compounds **10a–10k** were synthesized from commercially available arylamines and aryl bromides. Treatment of the arylamine **6** with 4,4'-dibromobiphenyl (**7**) in toluene at 90 °C in the presence of 1.5 mol % $\text{Pd}_2(\text{dba})_3$, 2.3 mol % DPPF, and 1.3 equiv of sodium *tert*-butoxide provided 4,4'-diarylamino-biphenyl **8** as judged by TLC.⁸ After the complete disappearance of the starting arylamine **6**, the second aryl bromide **9** was added along with sodium *tert*-butoxide to afford the product **10** in moderate to excellent yields as depicted in Scheme 3 and Table 1.

When the synthesis of **10a** was carried out by a stepwise procedure, the overall yield of the reaction was 62% in comparison with the 82% yield obtained by the one-pot protocol. When *m*-toluidine was treated with *p*-fluorobromobenzene followed by the addition of 4,4'-dibromobiphenyl (**7**) as the second aryl bromide, the

(8) The formation of **8** was judged by the disappearance of the arylamine **6**. The compound 4,4'-bis(*m*-tolylamino)biphenyl has also been synthesized independently and was cospotted with appropriate reaction mixtures and starting materials to judge the completion of the first step of the reaction.

(9) In the general methodology depicted in Scheme 3, the second aryl bromide can be added in excess. However, in the alternate pathway the second aryl bromide **7** should be exactly 0.5 equiv relative to the arylamine to achieve optimal yields.

Scheme 3



product **10b** is obtained in only 41% yield. This yield was much poorer when compared to the 85% yield obtained when **7** was used as the first aryl bromide. At this juncture, the reason for this difference in yield is unclear.⁹

It is particularly intriguing that aryl bromides **9** with electron-withdrawing substituents (entries 2, 4, 10, and 12)¹⁰ or electron-donating substituents (entry 6) at the para position require longer times for the completion of the reaction. While our observation is consistent with previous reports with respect to the electron-donating substituents, it is intriguing that our results with electron-withdrawing groups contradict Hartwig's recent mechanistic studies on reductive eliminations.^{11,12}

We have used our methodology to synthesize two naphthyl-based compounds, **10j** and **10k**, which have much higher glass transition temperatures than the corresponding phenyl analogs. High glass transition temperature is an important factor in achieving more stable LED devices.

Conclusions

Our ability to optimize the band gap, work function, and the glass transition temperatures of the TPD-type compounds using the current methodology should enable us to fabricate better performing organic LED devices. In summary, we have described a useful strategy for synthesizing multigram quantities of unsymmetrical triarylamines in one pot. In addition to the superior yields of this one-pot methodology, it also precludes the necessity for the purification of the diarylamino intermediate. We have also utilized this strategy to synthesize several analogs of TPD, in which four C–N bonds are formed regioselectively by a catalytic process in one pot. Investigation of the effect of these structural variations on OLED device performance, utilizing the data to understand the structure–property relationships and thus develop a model to improve on the efficiency of the devices, is currently in progress. We believe that, in addition to our application of this methodology to synthesize molecules for OLEDs and second-order NLO materials, it will be a useful process for other applications.

Experimental Section

¹H-NMR spectra were recorded on a General Electric QE-300 FT NMR spectrometer using the residual proton resonance of the solvent as the internal standard. Chemical shifts are reported in parts per million (ppm). When peak multiplicities are given, the following abbreviations are used: s, singlet; d, doublet; t, triplet; q, quartet; d of d, doublet of a doublet; m, multiplet; b, broad. ¹³C-NMR spectra were proton decoupled and recorded on a QE-300 using the carbon signal of the

(10) It is not clear to us why the cyano substituent at the meta position also inhibits the reaction (entry 9).

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(12) From a synthetic viewpoint, this problem can be circumvented by having the electron-donating functional group on the starting arylamine **6** instead of the aryl bromide **9** (compare entries 6 and 7).

Table 1. Synthesis of 4,4'-Bis(diarylamino)biphenyls 10 by the One-Pot Method

entry	Ar ¹⁻	Ar ²⁻	reaction time (h) ^a	product	isolated yield (%)	T _g (°C)
1	<i>m</i> -Me-C ₆ H ₄ -	<i>m</i> -F-C ₆ H ₄ -	18	10a	82	55
2	<i>m</i> -Me-C ₆ H ₄ -	<i>p</i> -F-C ₆ H ₄ -	40	10b	85	58
3	<i>m</i> -Me-C ₆ H ₄ -	<i>m,m</i> -F ₂ -C ₆ H ₃ -	16	10c	63	56
4	<i>m</i> -Me-C ₆ H ₄ -	<i>m,m,p</i> -F ₃ -C ₆ H ₂ -	54	10d	55	56
5	<i>m</i> -Me-C ₆ H ₄ -	<i>m</i> -OMe-C ₆ H ₄ -	16	10e	76	63
6	<i>m</i> -Me-C ₆ H ₄ -	<i>p</i> -OMe-C ₆ H ₄ -	60	10f	22 ^b	
7	<i>p</i> -OMe-C ₆ H ₄ -	<i>m</i> -Me-C ₆ H ₄ -	12	10f	90	58
8	<i>m</i> -Me-C ₆ H ₄ -	<i>m</i> -CF ₃ -C ₆ H ₄ -	17	10g	57	47
9	<i>m</i> -Me-C ₆ H ₄ -	<i>m</i> -CN-C ₆ H ₄ -	70	10h	66	68
10	<i>m</i> -Me-C ₆ H ₄ -	<i>p</i> -CN-C ₆ H ₄ -	60	10i	87	85
11	1-naph	<i>m</i> -Me-C ₆ H ₄ -	18	10j	84	101
12	1-naph	<i>p</i> -F-C ₆ H ₄ -	54	10k	64	104

^a Time taken for the second step of the reaction to be complete. ^b The yield was estimated by NMR using relative integration of a mixture of inseparable products.

deuterated solvent as the internal standard. Fast atom bombardment (FAB) or electron impact (EI) mass spectra were performed at the University of California, Riverside, or at the Caltech Mass Spectrometry Facility. Elemental analyses were performed by the Atlantic Microlab, Inc. Norcross, Georgia. Flash chromatography was performed with EM science 37-75, μ m silica gel. Analytical thin layer chromatography was performed on EM Science silica plates with F-254 indicator, and the visualization was accomplished by UV lamp or using the molybdic acid stain mixture. If microanalyses are not reported, the purity of the compounds was judged to be >90% by ¹H-NMR and ¹³C-NMR, and the compound was also further characterized by the high-resolution mass spectrometry. Samples for thermal analysis were recrystallized or reprecipitated from appropriate solvents systems. Thermal data were obtained using a Perkin Elmer DSC-7 differential scanning calorimeter. The sample was heated in a sealed pan from 20 to 250 °C at the rate of 10 °C/min to observe the melting point of the sample. The reported melting point (T_m) is the peak of the observed melting transition. This sample was then rapidly cooled back to 20 °C and then reheated at the rate of 10 °C/min to observe the glass transition temperature (T_g) of the sample. All the reported yields are isolated yields unless otherwise indicated. Toluene was distilled over Na/Ph₂CO ketyl. Aniline and *m*-toluidine were distilled from CaH₂. All the other solvents and reagents were used as obtained from the commercial sources unless otherwise mentioned. Standard workup procedure in the reaction involved cooling the reaction mixture to room temperature and then separating the reaction mixture between ether (and/or toluene) and aqueous layers. The organic layers were collected together and concentrated in vacuo to afford the crude reaction mixture.

Synthesis of 4,4'-Dibutyltriphenylamine from 1-Bromo-4-butylbenzene and Aniline. To a solution of tris(dibenzylideneacetone)dipalladium (Pd₂(dba)₃) (0.896 g, 0.979 mmol) and bis(diphenylphosphino)ferrocene (DPPF) (0.814 g, 1.469 mmol) in toluene (120 mL) under nitrogen atmosphere was added 1-bromo-4-butylbenzene (20.898 g, 97.889 mmol) at room temperature, and the resultant mixture was stirred at that temperature for 10 min. Then, sodium *tert*-butoxide (10.691 g, 112.0 mmol) and aniline (4.144 g, 44.495 mmol) were added to this solution and stirred at 90 °C for 24 h. Following the standard workup procedure, the reaction mixture was purified by flash column chromatography using 3% ethyl acetate in hexane as the mobile phase to afford 13.32 g of the product as a yellowish oil. ¹H NMR (CDCl₃, 300 MHz) δ 7.27 (d, 2H, *J* = 8.2 Hz); 7.14–6.98 (m, 11H); 2.62 (t, 4H, *J* = 7.7 Hz); 1.65 (m, 4H); 1.45 (m, 4H); 1.00 (t, 6H, *J* = 7.2 Hz). ¹³C NMR (CDCl₃, 75 MHz) δ 148.2, 145.5, 137.3, 129.1, 129.0, 124.3, 123.0, 121.7, 35.0, 33.7, 22.4, 14.0. FAB HRMS calcd for C₂₆H₃₂N (M + H): 358.2535. Found: 358.2525.

Synthesis of 4-Butyl-4'-(*O*-allyl- β -hydroxyethyl)triphenylamine in One-Pot from Aniline, 1-Bromo-4-butylbenzene, and 1-Bromo-4-*O*-allyl- β -hydroxyethylbenzene. To a solution of Pd₂(dba)₃ (0.285 g, 0.311 mmol) and DPPF (0.259 g, 0.467 mmol) in toluene (200 mL) under nitrogen atmosphere was added 1-bromo-4-*O*-allyl- β -hydroxyethylben-

zene (12.237 g, 50.747 mmol) at room temperature, and the resultant mixture was stirred at that temperature for 10 min. Then, sodium *tert*-butoxide (7.316 g, 76.121 mmol) and aniline (4.962 g, 53.283 mmol) were added to this solution and stirred at 90 °C for 12 h. At this time, the starting materials had disappeared as judged by TLC. To this solution was added sodium *tert*-butoxide (6.340 g, 65.971 mmol) followed by a solution of Pd₂(dba)₃ (0.558 g, 0.609 mmol), DPPF (0.506 g, 0.914 mmol), and 1-bromo-4-butyl benzene in toluene (100 mL). The resulting solution was stirred at 90 °C for 24 h. Following the standard workup procedure, purification of the reaction mixture by flash column chromatography using 10% ethyl acetate in hexane afforded 14.0 g (72%) of the product as a yellow oil. ¹H NMR (C₆D₆, 300 MHz) δ 7.11 (bt, 6H); 7.04 (d, 2H, *J* = 7.4 Hz); 7.00 (d, 2H, *J* = 5.8 Hz); 6.93 (t, 2H, *J* = 5.1 Hz, *J* = 8.3 Hz); 6.81 (t, 1H, *J* = 7.2 Hz); 5.81 (m, 1H); 5.20 (d of d, 1H, *J* = 1.6 Hz, *J* = 17.2 Hz); 5.01 (d, 1H, *J* = 10.4 Hz); 3.74 (d, 2H, *J* = 5.2 Hz); 3.42 (t, 2H, *J* = 7.0 Hz); 1.25 (m, 2H); 0.84 (t, 3H, *J* = 7.3 Hz). ¹³C NMR (CD₂Cl₂, 75 MHz) δ 148.6, 146.5, 145.8, 138.1, 135.6, 133.9, 130.0, 129.5, 129.4, 124.8, 124.3, 123.5, 122.3, 116.5, 72.0, 71.5, 36.0, 35.4, 34.1, 22.8, 14.1. FAB HRMS calcd for C₂₇H₃₁NO: 385.2406. Found: 385.2414.

Synthesis of 4-Butyl-4'-(*O*-allyl- β -hydroxyethyl)triphenylamine in Two Steps from Aniline, 1-Bromo-4-*O*-allyl- β -hydroxyethylbenzene, and 1-Bromo-4-butylbenzene. To a solution of Pd₂(dba)₃ (0.570 g, 0.622 mmol) and DPPF (0.518 g, 0.934 mmol) in toluene (300 mL) under nitrogen atmosphere was added 1-bromo-4-*O*-allyl- β -hydroxyethylbenzene (24.574 g, 101.458 mmol) at room temperature, and the resultant mixture was stirred at that temperature for 10 min. Then, sodium *tert*-butoxide (14.632 g, 152.242 mmol) and aniline (9.834 g, 106.566 mmol) were added to this solution and stirred at 90 °C for 12 h. Following the standard workup procedure, purification of the reaction mixture using 20% ethyl acetate in hexane afforded 24.9 g (97%) of 4-(*O*-allyl- β -hydroxyethyl)diphenylamine as a yellow oil. ¹H NMR (acetone-*d*₆, 300 MHz) δ 7.37–7.09 (m, 8H); 6.85 (t, 1H, *J* = 8.8 Hz); 5.94 (m, 1H); 5.25 (d of d, 2H, *J* = 17.3 Hz, *J* = 1.7 Hz); 5.13 (d, 1H, *J* = 10.4 Hz); 4.00 (d, 2H, *J* = 5.2 Hz); 3.62 (t, 2H, *J* = 7.0 Hz); 2.83 (t, 2H, *J* = 7.0 Hz). ¹³C NMR (acetone-*d*₆, 75 MHz) δ 144.9, 142.4, 136.2, 131.9, 130.4, 129.8, 120.4, 118.4, 117.3, 116.1. FAB HRMS calcd for C₁₇H₁₉NO: 253.1467. Found: 253.1466.

To a solution of Pd₂(dba)₃ (1.586 g, 1.733 mmol) and DPPF (1.441 g, 2.600 mmol) in toluene (300 mL) under nitrogen atmosphere was added 1-bromo-4-butylbenzene (29.536 g, 138.600 mmol) at room temperature, and the resultant mixture was stirred at that temperature for 10 min. Then, sodium *tert*-butoxide (16.650 g, 173.300 mmol) and 4-(*O*-allyl- β -hydroxyethyl)diphenylamine (29.260 g, 115.500 mmol) were added to this solution and stirred at 90 °C for 24 h. Following the standard workup procedure, purification of the reaction mixture using 10% ethyl acetate in hexane afforded 28.1 g (63%) of 4-butyl-4'-(*O*-allyl- β -hydroxyethyl)triphenylamine as a yellow oil.

Synthesis of 4,4'-Bis(*m*-fluorophenyl-*m'*-tolylamino)-biphenyl by the Two-Step Procedure. To a solution of Pd₂(dba)₃ (778 mg, 0.85 mmol) and DPPF (695 mg, 1.25 mmol) in dry toluene (250 mL) under nitrogen was added 4,4'-dibromobiphenyl (50.04 g, 160 mmol), and the resultant mixture was stirred at room temperature for 15 min. Then, sodium *tert*-butoxide (46.6 g, 485 mmol) and *m*-toluidine (36.1 mL, 337 mmol) were added to this solution, and the reaction mixture was warmed to 100 °C for 20 h, at which time the reaction appeared complete by TLC. The flask was cooled to -35 °C; the resulting solids were collected on a frit and washed with water. The solids were dissolved in hot toluene; the hot solution was filtered through Celite to remove palladium residues and cooled to -35 °C to afford 4,4'-(*m*-tolylamino)-biphenyl (39.2 g, 108 mmol, 67%) as white leaflets. Mp 160 °C. ¹H NMR (300 MHz, acetone-*d*₆) δ 57.51 (d, 4H, *J* = 8.6 Hz), 7.39 (s, 2H), 7.17 (d, 4H, *J* = 8.6 Hz), 7.12 (t, 2H, *J* = 7.7 Hz), 6.96 (s, 2H), 6.94 (d, 2H, *J* = 7.5 Hz), 6.68 (d, 2H, *J* = 7.5 Hz), 2.26 (s, 6H). ¹³C NMR (75 MHz, acetone-*d*₆) δ 144.5, 143.3, 139.5, 133.4, 129.8, 127.6, 121.8, 118.7, 118.7, 118.3, 115.2, 21.6. FAB HRMS calcd for C₂₆H₂₄N₂: 364.1939. Found: 364.1937.

To a solution of Pd₂(dba)₃ (355 mg, 0.388 mmol) and DPPF (330 mg, 0.595 mmol) in dry toluene (200 mL) was added 1-bromo-3-fluorobenzene (5 mL, 46 mmol), and the resultant mixture was stirred for 15 min at room temperature. Then, sodium *tert*-butoxide (5.80 g, 60.3 mmol) and 4,4'-bis(*m*-tolylamino)biphenyl (7.06 g, 19.4 mmol) were added to this solution, and the reaction mixture was warmed to 100 °C for 24 h, at which time the reaction appeared complete by TLC. The reaction mixture was transferred to a separating funnel together with water (500 mL) and ether (500 mL). The aqueous layer was extracted with ether until the extracts showed almost no fluorescence under a UV lamp. The combined organics were dried over magnesium sulfate and filtered through a bed of Celite. The solvents were removed from the filtrate under reduced pressure to give an oil that slowly solidified under vacuum. The material was dissolved in benzene and passed through a short column of silica gel, eluting with more benzene; after removal of the benzene a yellow solid was obtained and found to be NMR-pure 4,4'-bis(*m*-fluorophenyl-*m*-tolylamino)biphenyl (9.78 g, 17.6 mmol, 92%). The yield over two steps was, therefore, 62%. Mp 139 °C. ¹H NMR (300 MHz, acetone-*d*₆) δ 57.57 (d, 4H, *J* = 8.5 Hz), 7.21 (m, 4H), 7.10 (d, 4H, *J* = 8.5 Hz), 6.96-6.68 (m, 12H), 2.25 (s, 6H). ¹³C NMR (75 MHz, acetone-*d*₆) δ 164.2 (d, *J* = 243.7 Hz), 150.6 (d, *J* = 10.1 Hz), 147.8, 147.2, 140.3, 136.1, 131.4 (d, *J* = 9.7 Hz), 130.3, 128.3, 126.7, 125.9, 125.6, 123.4, 119.0, 109.8 (d, *J* = 24.4 Hz), 109.2 (d, *J* = 21.3 Hz), 21.3. FAB HRMS calcd for C₃₈H₃₀F₂N₂: 552.2377. Found: 552.2381. Anal. Calcd for C₃₈H₃₀F₂N₂: C, 82.58; H, 5.47; N, 5.07. Found: C, 82.50; H, 5.52; N, 5.00.

Standard Procedure for the One-Pot Synthesis of 4,4'-Bis(diarylamino)biphenyl Compounds 10a–10k. To a solution of Pd₂(dba)₃ (1.5 mol % relative to the arylamine) and DPPF (2.25 mol % relative to the arylamine) in toluene (200–300 mL) under nitrogen atmosphere was added 4,4'-dibromobiphenyl (0.5 equiv relative to the arylamine) at room temperature, and the resultant mixture was stirred at that temperature for 10 min. Then, sodium *tert*-butoxide (1.3 equiv relative to the arylamine) and arylamine (50–100 mmol) were added to this solution and stirred at 90 °C for 4–5 h. At this time, the starting materials had disappeared as judged by TLC. To this solution was added an additional amount of sodium *tert*-butoxide (1.3 equiv relative to the arylamine) followed by the second arylbromide and toluene (100–200 mL). The resultant reaction mixture was monitored for completion of the reaction or until no further improvement in the reaction was noticed over time. Following the standard workup procedure, purification of the reaction mixture was performed by flash column chromatography by using toluene, toluene/hexane mixtures, or ethyl acetate/hexane mixtures as the mobile phase to afford the 4,4'-bis(diarylamino)biphenyl product.

4,4'-Bis(*p*-fluorophenyl-*m'*-tolylamino)biphenyl. Mp 62 °C. ¹H NMR (acetone-*d*₆, 300 MHz) δ 7.56 (d, 4H, *J* = 8.5 Hz);

7.21 (t, 2H, *J* = 7.6 Hz); 7.13 (bt, 8H); 7.07 (d, 4H, *J* = 8.6 Hz); 6.9 (bt, 6H); 2.27 (s, 6H). ¹³C NMR (acetone-*d*₆, 75 MHz) δ 161.2, 158.0, 148.4, 147.7, 144.8, 139.9, 134.9, 130.0, 127.9, 127.3, 127.2, 125.3, 124.6, 124.0, 121.9, 116.9, 116.6, 21.4. FAB HRMS calcd for C₃₈H₃₁N₂F₂ (M + H): 553.2455. Found: 553.2442. Anal. Calcd for C₃₈H₃₀N₂F₂: C, 82.58; H, 5.47; N, 5.07. Found: C, 82.51; H, 5.51; N, 5.02.

4,4'-Bis(*m,m*-difluorophenyl-*m'*-tolylamino)biphenyl. Mp 197 °C. ¹H NMR (C₆D₆, 300 MHz) δ 7.51 (d, 4H, *J* = 8.4 Hz); 7.39 (s, 2H); 7.25 (d, 4H, *J* = 8.5 Hz); 7.19 (d, 2H, *J* = 7.7 Hz); 7.07 (d, 2H, *J* = 7.9 Hz); 6.96 (d, 2H, *J* = 7.4 Hz); 6.85 (d, 4H, *J* = 7.6 Hz); 6.47 (t, 2H, *J* = 8.6 Hz); 2.18 (s, 6H). ¹³C NMR (C₆D₆, 75 MHz) δ 165.0–162.0 (d of d, *J* = 245.5 Hz; *J* = 15.0 Hz), 151.0 (t, *J* = 12.4 Hz), 146.7, 146.1, 139.9, 136.5, 129.9, 128.2, 126.9, 126.0, 125.7, 123.5, 104.5 (d, *J* = 17.6 Hz), 96.7 (t, *J* = 25.4 Hz), 21.2. FAB HRMS calcd for C₃₈H₂₉N₂F₄ (M + H): 589.2267. Found: 589.2276. Anal. Calcd for C₃₈H₂₉N₂F₄: C, 77.54; H, 4.79; N, 4.76. Found: C, 77.27; H, 4.89; N, 4.73.

4,4'-Bis(*m,m,p*-trifluorophenyl-*m'*-tolylamino)biphenyl. Mp 213 °C. ¹H NMR (C₆D₆, 300 MHz) δ 7.33 (d, 4H, *J* = 8.5 Hz); 6.98 (m, 6H); 6.86 (s, 2H); 6.77 (d, 2H, *J* = 8.4 Hz); 6.73 (d, 2H, *J* = 7.6 Hz); 6.51 (d, 2H, *J* = 6.1 Hz); 6.48 (d, 2H, *J* = 6.0 Hz); 1.98 (s, 6H). ¹³C NMR ((C₆D₆, 75 MHz) δ 153.7–150.2 (d of d of d, *J* = 247.5 Hz; *J* = 8.4 Hz; *J* = 6.0 Hz), 146.7, 146.2, 144.0 (d of t, *J* = 10.6 Hz; *J* = 3.0 Hz), 139.9, 137.5–133.8 (d of t, *J* = 246.0 Hz; *J* = 15.9 Hz), 136.2, 129.9, 128.1, 126.3, 125.7, 125.0, 122.9, 106.7 (d of d, *J* = 15.9 Hz; *J* = 6.8 Hz). FAB HRMS calcd for C₃₈H₂₇N₂F₆ (M + H): 625.2078; Found: 625.2079. Anal. Calcd for C₃₈H₂₆N₂F₆: C, 73.07; H, 4.20; N, 4.48. Found: C, 72.99; H, 4.20; N, 4.41.

4,4'-Bis(*m*-methoxyphenyl-*m'*-tolylamino)biphenyl. Mp 75 °C. ¹H NMR (acetone-*d*₆, 300 MHz) δ 7.56 (d, 4H, *J* = 8.6 Hz); 7.17 (t, 4H, *J* = 8.0 Hz, *J* = 7.6 Hz); 7.07 (d, 4H, *J* = 8.6 Hz); 6.88 (t, 6H, *J* = 7.8 Hz, *J* = 8.5 Hz); 6.63 (bt, 6H); 3.70 (s, 6H); 2.25 (s, 6H). ¹³C NMR (acetone-*d*₆, 75 MHz) δ 161.5, 149.8, 148.4, 147.6, 139.9, 135.3, 130.8, 130.0, 127.9, 126.0, 124.9, 124.8, 122.7, 117.1, 110.7, 108.8, 55.4, 21.3. HRMS calcd for C₄₀H₃₇N₂O₂ (M + H): 577.2855. Found: 577.2844. Anal. Calcd for C₄₀H₃₆N₂O₂: C, 83.30; H, 6.29; N, 4.86. Found: C, 83.12; H, 6.36; N, 4.75.

4,4'-Bis(*p*-methoxyphenyl-*m'*-tolylamino)biphenyl. Mp 147 °C. ¹H NMR (300 MHz, acetone-*d*₆) δ 7.49 (d, 4H, *J* = 8.4 Hz), 7.14 (t, 2H, *J* = 5.5 Hz), 7.05 (d, 4H, *J* = 9.1 Hz), 6.99 (d, 4H, *J* = 8.6 Hz), 6.92 (d, 4H, *J* = 8.8 Hz), 6.86 (br s, 2H), 6.83–6.81 (br m, 6H), 3.79 (s, 6H), 2.22 (s, 6H); ¹³C NMR (75 MHz, dichloromethane-*d*₂) δ 156.7, 148.3, 147.5, 141.0, 139.4, 134.0, 129.3, 127.7, 127.3, 124.2, 123.3, 123.0, 120.7, 115.0, 55.9, 21.7. EI HRMS calcd for C₄₀H₃₆N₂O₂: 576.2777. Found: 576.2769. Anal. Calcd for C₄₀H₃₆N₂O₂: C, 83.30; H, 6.29; N, 4.86. Found: C, 83.39; H, 6.33; N, 4.76.

4,4'-Bis(*m*-(trifluoromethyl)phenyl-*m'*-tolylamino)biphenyl. Mp 156 °C. ¹H NMR (300 MHz, acetone-*d*₆) δ 7.64 (d, *J* = 8.5 Hz, 4H), 7.47 (t, *J* = 8.2 Hz, 2H), 7.25 (m, 8H), 7.15 (d, *J* = 8.5 Hz, 4H), 6.97 (m, 6H), 2.27 (s, 6H); ¹³C NMR (75 MHz, acetone-*d*₆) δ 149.5, 147.7, 147.0, 140.5, 136.3, 131.8 (q, *J* = 31.7 Hz), 131.1, 130.5, 128.4, 126.8, 126.5, 126.1, 125.7, 122.3 (q, *J* = 142.8 Hz), 119.4 (q, *J* = 3.7 Hz), 118.9 (q, *J* = 3.6 Hz), 21.3. FAB HRMS calcd for C₄₀H₃₀F₆N₂: 652.2313. Found: 652.2323. Anal. Calcd for C₄₀H₃₀F₆N₂: C, 73.61; H, 4.63; N, 4.29. Found: C, 73.76; H, 4.72; N, 4.21.

4,4'-Bis(*m*-cyanophenyl-*m'*-tolylamino)biphenyl. Mp 72 °C (broad melting range). ¹H NMR (300 MHz, acetone-*d*₆) δ 7.62 (d, 4H, *J* = 8.3 Hz), 7.55 (m, 2H), 7.41 (t, 2H, *J* = 8.6 Hz), 7.32–7.22 (m, 6H), 7.15 (d, 4H, *J* = 8.5 Hz), 7.01–6.92 (br m, 6H), 2.27 (s, 6H). ¹³C NMR (75 MHz, acetone-*d*₆) δ 149.3, 147.0, 146.4, 140.3, 136.2, 132.0, 120.2, 128.2, 126.7, 126.1, 125.5, 125.3, 125.0, 124.5, 123.3, 118.9, 113.6, 21.1. EI HRMS calcd for C₄₀H₃₀N₄: 566.2470. Found: 566.2471. Anal. Calcd for C₄₀H₃₀N₄: C, 84.78; H, 5.34; N, 9.89. Found: C, 84.24; H, 5.34; N, 9.47.

4,4'-Bis(*p*-cyanophenyl-*m'*-tolylamino)biphenyl. Mp 90 °C. ¹H NMR (300 MHz, acetone-*d*₆) δ 7.67 (d, 4H, *J* = 8.5 Hz), 7.53 (d, 4H, *J* = 8.9 Hz), 7.30 (t, 2H, *J* = 8.0 Hz), 7.23 (d, 4H, *J* = 8.5 Hz), 7.08–7.06 (br m, 4H), 7.02 (br s, 2H), 6.98 (d, 4H, *J* = 8.7 Hz), 2.29 (s, 6H); ¹³C NMR (75 MHz, acetone-*d*₆) δ

152.1, 146.4, 145.9, 140.5, 137.0, 133.7, 130.4, 128.4, 127.7, 126.9, 126.7, 124.3, 120.1, 120.0, 103.0, 21.0. FAB HRMS calcd for $C_{40}H_{30}N_4$: 566.2470. Found 566.2499.

4,4'-Bis(1-naphthyl-*m*-tolylamino)biphenyl. Mp 221 °C. 1H NMR (C_6D_6 , 300 MHz) δ 8.21 (d, 2H, $J = 8.2$ Hz); 7.63 (d, 2H, $J = 7.8$ Hz); 7.52 (d, 2H, $J = 7.9$ Hz); 7.28 (d, 4H, $J = 8.3$ Hz); 7.24–6.94 (m, 18H); 6.65 (d, 2H, $J = 6.6$ Hz); 1.93 (s, 6H). ^{13}C NMR (CD_2Cl_2 , 75 MHz) δ 148.9, 148.0, 144.0, 139.6, 135.9, 134.0, 131.9, 129.4, 128.9, 127.8, 127.4, 127.0, 126.9, 126.8, 126.7, 124.7, 123.4, 123.3, 122.2, 119.9, 21.7. FAB HRMS calcd for $C_{46}H_{36}N_2$: 616.2879. Found: 616.2851. Anal. Calcd for $C_{46}H_{36}N_2$: C, 89.58; H, 5.88; N, 4.54. Found: C, 89.64; H, 5.89; N, 4.49.

4,4'-Bis(1-naphthyl-*p*-fluorophenylamino)biphenyl. Mp 230 °C. 1H NMR (acetone- d_6 , 300 MHz) δ 7.97 (t, 4H, $J = 8.2$ Hz); 7.88 (d, 2H, $J = 8.2$ Hz); 7.58–7.35 (m, 12H); 7.08–7.00 (bm, 8H); 6.93 (d, 4H, $J = 8.6$ Hz). ^{13}C NMR (CD_2Cl_2 , 75 MHz) δ 160.2–157.0 (d, $J = 241.4$ Hz), 147.9, 144.8, 143.7, 135.7, 133.7, 131.4, 128.8, 127.7, 127.4, 127.3, 126.9, 126.7, 126.6, 124.5 (d, $J = 8.0$ Hz), 124.3, 121.4, 116.1 (d, $J = 22.7$ Hz). FAB HRMS calcd for $C_{44}H_{30}N_2$: 624.2377. Found: 624.2365. Anal. Calcd for $C_{44}H_{30}N_2$: C, 84.59; H, 4.84; N, 4.48. Found: C, 84.64; H, 4.92; N, 4.41.

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